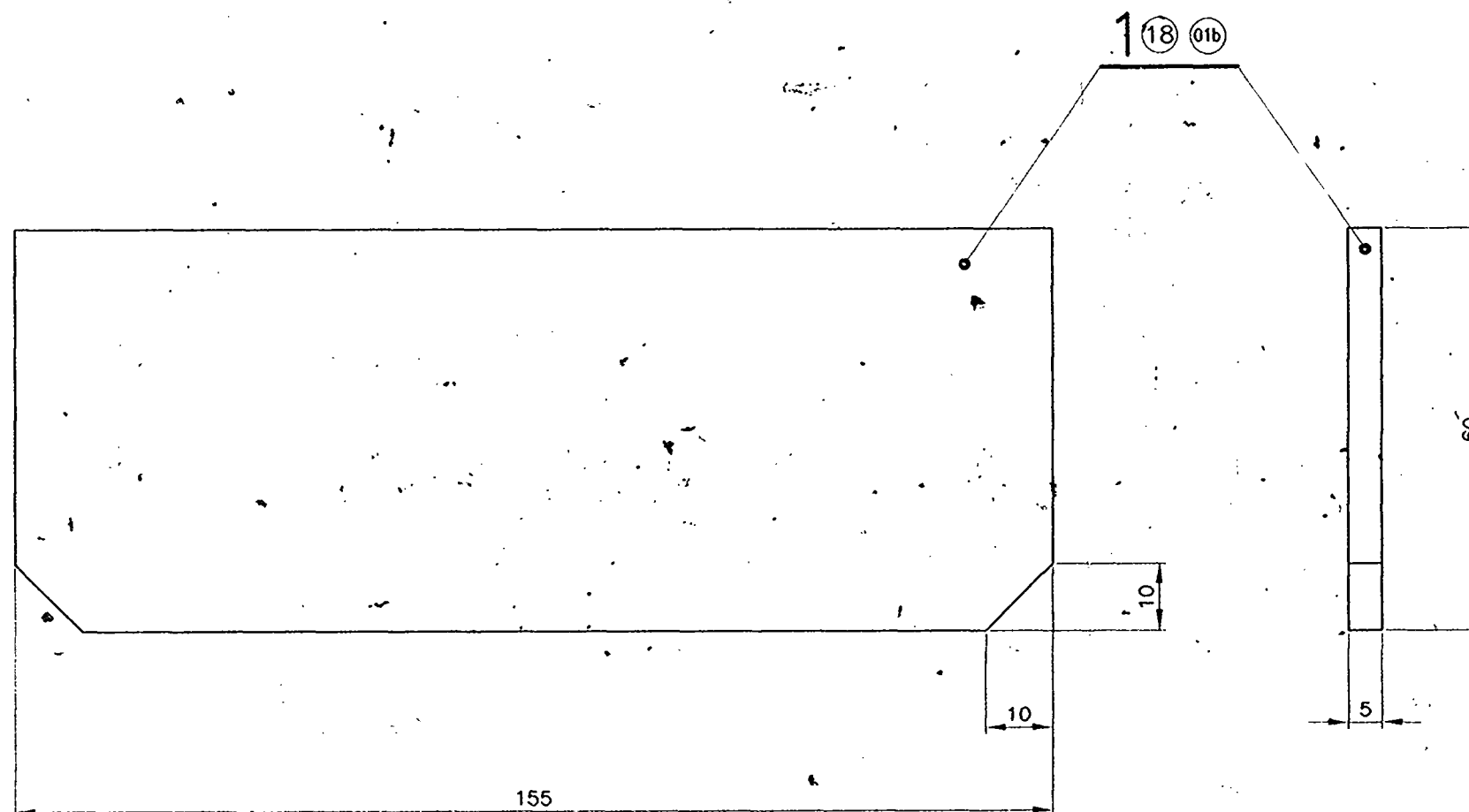


DMU/DPC-0-3-012

▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	①⑧ CHAMFERED
▽▽▽ FINE FINISH MACHINED	①⑧ BURRS REMOVED

ALTERATIONS



NOTE:

1. FOR UNTOLERANCED DIMENSIONS REFER DRG. ICF/STD-9-0-001

☒ -DMU/DPC, EMU/M, MEMU/DMC, DETC, DMU/DPC5, AC/DC EMU/M2

				4	STIFFENER	5x60x155	1	IRS-M.41-97					
No. OFF				DESCRIPTION & DIMENSIONS			ITEM	REF.DRG	MATL.&SPEC.	REMARKS			
IV	III	II	I	GROUP: 'BOGIE FRAME ARRGT.(0-3)					SUPERSEDED BY:				
				STIFFENER					SUPERSEDES:				
									SCALE		SSE	Siv Nath Mung	
									1:1		CHD	Richarduscher	
											CAD	B.Suresh	
											DRN		
				CAD FILE:C:\MD-CAD\156\0-3\012---00.DWG					ALT.				
				DATA CODE No.		INDIAN RAILWAY STANDARDS		SHEET 1 OF 1		INTEGRAL COACH FACTORY CHENNAI - 600 038			
				156						DMU/DPC-0-3-012			

ALT.	DATE	Dy.CME/D	SME/BD
	30/7/2002		30/7/2002

AC/DC EMU/M2-0-3-201	
DMU/DPC5-0-3-001	
DMU/DPC-0-3-009	
EMU/M-0-3-093	
ASSEMBLY DRAWINGS	